

Bona Woodline® Poly

PREMIUM OIL-MODIFIED WOOD FLOOR FINISH



A premium, oil-modified wood floor finish formulated for interior use on residential and commercial wood floors.

Bona Woodline® Poly provides a tough protective coat and slight amber color to enhance the natural tone of the wood. It will adhere to most solvent-based stains and finishes and most waterborne finishes after proper preparation, drying times, and curing times. It does not require thinning when used under normal environmental and application conditions (65°-75°F, 40-60% relative humidity).

- Provides a tough protective coat
- Amber color to enhance natural wood color
- Self-leveling
- Coverage rate 500-600 sqft/gal

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TECHNICAL DATA

Ingredients:	Satin and Semi-Gloss: Oil-modified polyurethane resin, mineral spirits (solvent), driers, silica Gloss: Oil-modified polyurethane resin, mineral spirits (solvent), alkyd resin, driers
Solid Content:	43.5%
Density:	Gloss: 7.3 lbs/gallon (.87 S.G.); Satin and Semi-Gloss: 7.8 lbs./gallon (.94 S.G.)
Flash Point:	Satin and Semi-Gloss: 103° F; 103° F (39°C); Gloss: 110° F (43°C)
US Regulatory VOC:	510 g/L
Sheen / Sheen at 60°:	Gloss: (60°) >90°; Semi-Gloss: 60-65; Satin: 30-35
Odor:	Mineral Spirits
Color:	Amber Gold
Packaging:	1 quart can, 1 gallon can, 5-gallon pail
Shelf life:	Two year shelf life in unopened container
Storage/Transport:	Store at room temperature. Keep container closed when not in use. Do not store above 100° F (38° C). Do not transfer contents to other containers for storage and disposal. In case of spillage, absorb with inert material.
Application Tools:	Bona® Heavy Weight T-bar, Lambswool applicator, natural bristle brush, cut-in pad and ¼" mohair roller. NOTE: Use a clean applicator for sealer and a separate clean applicator for finish.
Coverage:	500 square feet per gallon
Leveling:	Good
Defoaming:	Excellent
Drying time:	8-12 hours
Curing time:	40% after 24 hours, 100% after 2 weeks
Clean-up:	Clean application tools and equipment with mineral spirits.
Disposal:	Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations.

BEFORE USING, READ ALL DIRECTIONS AND SAFETY DATA SHEETS. FOR TECHNICAL ADVICE: Call Bona US at 800-872-5515



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HAZARD WARNING: RAGS, STEEL WOOL OR WASTE SOAKED WITH DRIFAST® SEALER MAY SPONTANEOUSLY CATCH FIRE IF IMPROPERLY DISCARDED. IMMEDIATELY AFTER EACH USE, PLACE RAGS, STEEL WOOL OR WASTE IN A SEALED, WATER-FILLED METAL CONTAINER.

RESPONSE

Get medical attention if you feel unwell. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF ON SKIN (or hair): Take off

immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. If skin irritation occurs: Get medical attention.

RECOMMENDED USE

Formulated for use in residential or commercial settings. Not recommended over white or pastel stains.

COMPATIBILITY

BONA WOODLINE® POLY is not recommended over shellac, lacquer sanding sealers, fillers or stains containing stearates. Polyurethane finishes will have a slight ambering effect over light colored surfaces. Bona Woodline Poly will adhere to most stains and finishes after proper preparation and dry times. Stain, sealer, and finish results may vary

widely depending on the wood species, especially on oily and resinous Exotics.

ALWAYS PREPARE A SAMPLE OR TEST AREA TO DETERMINE COMPATIBILITY, APPEARANCE AND DESIRED RESULTS.

BONA PRODUCT SYSTEM

Bona Woodline Poly is a 3-coat system. For an unstained floor, apply 1 coat of Bona DriFast® Sealer according to label directions, followed by 2 coats of Bona Woodline Poly. For a stained floor, apply a Bona® DriFast® Stain according to label directions, followed by 2 coats of Bona Woodline

Poly. Adding a third coat of Bona Woodline Poly is recommended in heavy traffic commercial and residential areas. Visit www.bona.com for additional product information.



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PREPARATION

1. Sand and prepare floor using accepted industry association methods. 2. For a stained floor, make your final cut with 80 to 100-grit paper and screen 80 to 100-grit. For an unstained floor, make your final cut with 80 to 100-grit paper and disc/screen to 120 to 150-grit.

This burnishing will reduce the amount of grain raise. 3. Use a Tampico Brush on a buffer and vacuum thoroughly. 4. Tack with a dry Bona® Microfiber Mop or cloth to remove dust. 5. Apply finish system.

MIXING INSTRUCTIONS

SHAKE AND STIR WELL BEFORE USING. DO NOT THIN.

APPLICATION

1. Apply Bona Woodline Poly going with the grain of the wood. 2. Be sure to feather out each stroke to avoid applicator marks. 3. BE SURE YOU ARE USING THE RECOMMENDED COVERAGE OF 500-600 SQ FT PER GALLON. 4. Allow each coat to dry thoroughly (approximately 8-12 hours). High humidity and/or low temperature conditions will extend dry time, while increased ventilation and airflow will reduce dry time (recommended conditions of 65-80°F (18°C-27°C) / 40-60% relative humidity).

INTERCOAT ABRASION

It's recommended to always abrade in between coats of oil-modified sealers and finishes. For the smoothest results, abrade using a 120-grit or finer screen, conditioning pad, or 180 to 240-grit Diamond abrasive. Thoroughly clean abraded floor using Bona PowerScrubber® (water only) OR vacuum and tack with Bona Microfiber Cleaning Pads (dry or slightly dampened with water).

RECOATING

Be sure floor is free from wax, polish, and oily residues. Follow the Bona Prep® system, applying 1-2 coats of Bona Woodline Poly. If Recoating a Factory Prefinished Floor, DO NOT USE Bona Woodline Poly.

Use Bona Naturale® or Bona Traffic® finishes with the Bona Prep® system. Delamination can occur if the Bona Prep process is not followed, and the floor has not been tested for compatibility.

MAINTENANCE

Use only a dry Bona Microfiber mop or cloth for cleaning during the first two weeks. Put walk-off mats at all entrance doorways to keep out excessive dirt and grit. Sweep or

vacuum daily and clean as needed with Bona® Hardwood Floor Cleaner. Use felt pads under furniture legs and appliances.



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Bona US
24 Inverness Place East, Suite 100
Englewood, Co. 80112